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RECONDITIONING A STOKES 212H ROTARY PISTON



BEFORE

AFTER

- Base repair quote supplied to customer prior to receiving the equipment
- Complete visual inspection and disassembly of rotary piston and components
- Pictures of tear down taken and included in firm quote with detailed description of required repairs
- Firm quote submitted to customer for approval prior to continuance of work
- Complete mechanical and chemical cleaning of all internal components and external surfaces
 - Bore block
 - Manufacture new hinge bars
 - Installation of all new seals, bearings, gaskets, O-rings, clappers and springs
 - Install new eccentric key
 - Replace shaft shoulder rings
 - Replace solenoid valve
 - Replace check valve
 - Replace temperature gauge
- Set internal clearances to factory specs
- Replace motor sheave
- 60-minute test run of complete assembly with data acquisition program
- After break-in period has been met, system is helium leak-checked
- Copy of test data acquisition pump down curve included in shipping documents
- Prep, paint and palletize for shipment